



(*) Unloaded


DIMENSIONS (mm) (Tyres 13R22,5 156/150 G)

wheelbases	X	K1	K2	M	S	S ON REQUEST	H		TURNING DIAMETER
							UNLOADED	LOADED	
A	2350	8415	8715	6100	1200	875/1500	1194	1137	17400
B	2600	8665	8965	6350	1200	875/1500			18200
C	2850	8915	9215	6600	1200	875/1500			19000
D	3100	9165	9465	6850	1200	875/1500			19700
E	3350	9415	9715	7100	1200	1500			20500
F	3600	9965	10265	7650	1500				21300
G	4100	10465	10765	8150	1500				22800


WEIGHT (kg)

wheelbases	Distribution net weight (*)				Max. technical weight				
	1 st axle	2 nd axle	3 rd +4 th axle	net weight	1 st +2 nd axle		3 rd +4 th axle	Gross Vehicle weight	Gross Combination weight
A	3792	3392	4292	11476	16000	18000 (1)	32000	50000 (2)	104000
B	3783	3383	4348	11514					
C	3775	3378	4388	11541					
D	3793	3395	4422	11610					
E	3780	3380	4524	11684					
F	3770	3372	4578	11720					
G	3771	3373	4598	11742					

(*) Weight including oil, fuel, spare wheel, driver Kg. 75

 (1) With tyres 1st - 2nd axle 385/65R22,5 160 J, reinforced springs (OPT). Other tyres available, subject to the Astra technical office approval.

(2) Only for HD8 84.48, HD8 84.52 and HD8 84.56 at max speed 50 Kph. Michelin/Pirelli tyres. Higher speed are allowed with load reductions subject to the Astra Technical office approval.



ENGINES

CURSOR 13 turbo intercooler diesel injection/cycle with electronic unit injection pumps. 6 in-line cylinders. Single block head, four valves per cylinder, light alloy pistons. Total displacement: 12.882 cm³. Bore for stroke: 135 x 150 mm. Water cooling. Viscostatic cooling fan. Dry air filter with safety cartridge. Vertical muffler. Emissions according to **€5** regulation norms SCR (Selective Catalytic Reduction) system composed of catalytic muffler, AdBlue-tank, injection and control system.

	84.41	84.44	84.48	84.52	84.56
Model	IVECO F3B E3681D	IVECO F3B E3681G	IVECO F3B E3681F	IVECO F3B E3681E	IVECO F3B E3681A
Max. power (EEC)	302 kW (410 HP)	324 kW (440 HP)	353 kW (480 HP)	382 kW (520 HP)	412 kW (560 HP)
Corresponding rpm	1.900 rpm	1.900 rpm	1.900 rpm	1.900 rpm	1.900 rpm
Max. torque (EEC)	1.900 Nm (194 kgm)	2.200 Nm (224 kgm)	2.300 Nm (234 kgm)	2.400 Nm (245 kgm)	2.500 Nm (255 kgm)
Corresponding rpm	1.000-1.440 rpm	1.000-1.440 rpm	1.000-1.440 rpm	1.000-1.440 rpm	1.000-1.690 rpm
Turbine	WG Waste Gate	VGT variable geometry			



GEARBOX

Manual gear ZF 16 S 2220 TO for HD8 84.41 / HD8 84.44 and ZF 16 S 2520 TO for HD8 84.48 / HD8 84.52 / HD8 84.56 with servoshift, 16 synchronised forward speeds + 2 reverse

On request: ASTRONIC automatic gearbox ZF 12AS2330 OD only for HD8 84.44 - HD8 84.48.

			Speed [kph] calculated at maximum power rpm																	
			Gears																	
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	RM	RM
ZF 16 S2220TO ZF 16 S 2520TO	Gear ratios		13,80	11,54	9,49	7,93	6,53	5,46	4,57	3,82	3,02	2,53	2,08	1,74	1,43	1,20	1,00	0,84	12,92	10,80
	Rear axle ratio	1:4,229	6,7	8,0	9,7	11,7	14,2	16,9	20,2	24,2	30,6	36,5	44,4	53,1	64,6	77,0	92,4	110,0	7,2	8,6
		1:5,009	5,7	6,8	8,2	9,8	11,9	14,3	17,1	20,4	25,8	30,8	37,5	44,8	54,6	65,0	78,0	92,9	6,0	7,2
		1:5,558	5,1	6,1	7,4	8,9	10,8	12,9	15,4	18,4	23,3	27,8	33,8	40,4	49,2	58,6	70,3	83,7	5,4	6,5
		1:6,095	4,6	5,6	6,8	8,1	9,8	11,7	14,0	16,8	21,2	25,3	30,8	36,8	44,8	53,4	64,1	76,3	5,0	5,9
		1:6,588	4,3	5,1	6,3	7,5	9,1	10,9	13,0	15,5	19,6	23,4	28,5	34,1	41,5	49,4	59,3	70,6	4,6	5,5
ZF 12AS2330OD	Gear ratios		12,33	9,59	7,43	5,78	4,56	3,55	2,70	2,10	1,63	1,26	1,00	0,78	-	-	-	-	11,41	8,88
	Rear axle ratio	1:4,229	7,5	9,6	12,4	16,0	20,3	26,0	34,2	44,0	56,7	73,3	92,4	118,4	-	-	-	-	8,1	10,4
		1:5,009	6,3	8,1	10,5	13,5	17,1	22,0	28,9	37,2	47,9	61,9	78,0	100,0	-	-	-	-	6,8	8,8
		1:5,558	5,7	7,3	9,5	12,2	15,4	19,8	26,0	33,5	43,1	55,8	70,3	90,1	-	-	-	-	6,2	7,9
		1:6,095	5,2	6,7	8,6	11,1	14,1	18,1	23,7	30,5	39,3	50,9	64,1	82,2	-	-	-	-	5,6	7,2
		1:6,588	4,8	6,2	8,0	10,3	13,0	16,7	22,0	28,2	36,4	47,1	59,3	76,0	-	-	-	-	5,2	6,7



P.T.O.

On request:

Gearbox	ZF16S2220TO-ZF16S2520TO	ZF 12AS2330OD	Max. torque	Application
P.T.O.	Ratio	Ratio	Nm.	
ZF NH/1b	0,91/1,09:1	1,35:1	1000	For tipping unit pumps, pumps for cranes, ecc..
ZF NH/1c	0,91/1,09:1	1,35:1	1000	For tipping unit pumps, unit pumps for concrete, pumps for cranes, ecc..
ZF NH/4c	1,17/1,40:1	1,21:1	430	For tipping unit pumps, ecc..
ZFN221/10b+PL+NL/1c	1,75/2,09:1+0,91/1,09:1	2,15:1+1,48:1	560+600	double PTO for concrete pumps

- **ZF NMV1 221 Power take-off** (ratio1,55:1) max available torque 1300 Nm for concrete pumps (only with gear ZF16S2520TO).
- **Power take off at flywheel** (ratio1,29:1) max available torque 900 Nm for concrete mixers.



CLUTCH

Single dry plate, diameter 17". Pull type engagement with diaphragm spring. Hydro-pneumatic power steering engagement control, with driven disk wear recovery slave cylinder.



AXLES

FRONT

Steering axle, hot moulding in high tensile steel. Wheel stud protection.

REAR

Two drive axles in tandem. Double reduction: central with bevelled pair, final in the wheel hubs by means of epicycloidal assembly. 2nd axle with distributor which distributes the torque between the two axles. Differential lockable by pneumatic control from driver's seat. Tandem assembled to the chassis by reaction rods with silentblock.

On request:

Rear-axle ratio 1:4,229

Rear-axle ratio 1:5,009

Rear-axle ratio 1:5,558

Rear-axle ratio 1:6,095

Rear-axle ratio 1:6,588



SUSPENSIONS

FRONT

1st and 2nd axle, parabolic springs, n° 3 leaves 26x90 mm, chord 1600 mm, hydraulic shock absorbers. stabilizer bar standard on 1st axle.

On request:

stabilizer bar on 2nd axle.

Reinforced parabolic springs, n° 4 leaves 26x90 mm, chord 1600 mm. Mandatory with 1st + 2nd 9t axle load.

REAR

Parabolic springs, swivelling on central pin: n° 4 leaves 40x100 mm, chord 1450mm, torque bars and stiffening brackets. stabilizer bar as standard on 4th axle.

On request:

stabilizer bar on 3rd axle.

Extra-reinforced conventional springs, n° 10 leaves 25x100 mm, chord 1450 mm. Mandatory for heavy duty version.

Light parabolic springs for light vehicle, n° 3 leaves 40x100 mm, chord 1450mm



CHASSIS

Special steel with high elasticity limit, two flat and parallel side members (width 820 mm.), C section (320x90x10mm), cross members riveted to the frame.

R.B.M. (Rail Bending Moment): 202.020 Nm (20.593 Kgm.).

Steel front bumpers with headlamp protection grids, front manoeuvring hook, rear underrun bar, rubber mud-guard 2nd axle, steel fuel tank capacity 300 litres.

On request:

Rapid attachment for compressed air for tyres'inflation.

Rear underrun bar in set back position.

Extra long underrun bar for concrete mixer.

Rear manoeuvring hook.

Rear automatic towing hook.

Rubber mudguards on 3rd and 4th axle.

Side windlass for spare wheel(not for wheelbases 2350 - 2600 - 2850)



TYRES

FRONT: 13R22,5 156/150 G Single tubeless

REAR: 13R22,5 156/150 G Twin tubeless

Spare wheel on the chassis.

Other Possible combinations:

TYRES	ASSEMBLY	
	FRONT	REAR
12 00 R 20 156/150G	S	D
315/80 R 22,5 156/150K		
385/65 R 22,5 160J(*)	S	
315/80 R 22,5 156/150K		D

S single

D double

(*) Mandatory with 9 ton front axle load.



PNEUMATIC SYSTEM

Two-cylinder 630 cc compressor , APU (Air Processing Unit) that includes: regulation valve set at 10.3 bar, drier, 4-way safety valve, pressure reduction valve for parking circuit and services, 3 air tanks, capacity 30 litres + 2 with 20 litres. ABS system and EBL (Electronic Brake Limiter).



BRAKES

Front and rear "duo-duplex" self-adjusting wedge type brakes with automatic play take-up.

Total net braking surface 12.368 cm². ABS.

Service brake: Pedal controlled air brake, acting on all wheels.

Solo vehicles, two independent circuits, one for 1st and 2nd axle, one for 3rd and 4th axle; 1st category wheels anti-lock system.

Towing vehicles, three independent circuits, one for 1st and 2nd axle, one for 3rd and 4th axle and another for the trailer; 1st category wheels anti-lock system.

Emergency brake: Incorporated in service brake.

Parking brake: Manual spring-type mechanical with pneumatic control acting on 3rd and 4th axle wheels.

IVECO BRAKE TURBO engine brake:

HD8 410 braking power 200 kW (272 cv)

HD8 440/480/520/560 braking power 255 kW (347 cv)

On request:

Hydraulic intarder (84.44 / 84.48 / 84.52 / 84.56).

1st and 2nd axle immobiliser system.

OFF/ROAD button for excluding ABS for speed < 15 kph.



STEERING

ZF 8099 quadrilateral power steering on front axle wheels with variable ratio 1:22.2/1:26.2 with auxiliary cylinder. Circuit with main hydraulic pump on engine and emergency pump on gearbox.

Steering rods with self-lubricating joints.

Height and inclination pneumatic adjustable steering column.



SERVICE DATA(I)

Engine oil sump and filters	28
Gearbox oil: ZF 12AS2330OD.....	12
Gearbox oil: ZF 16S2220TO/ZF 16S2520TO	11
Power steering oil	18
Cab tipping oil	1
Clutch circuit oil	0,5
Integral PTO oil	3
Intermediate axle with final red. oil	27
Rear axle with final red. oil	16
Cooling system water	33
Diesel	300
AD Blue	45



ELECTRICAL SYSTEM

Voltage: 24 V

Alternator generator 90 A - 28 V (2520 W).

Accumulators: 2 in series, 170 Ah.

Starter motor 24 V 5,5 kW.

Mechanically controlled electrical circuit breaker.

Anti-block system ABS with 4-conduits and 4-electric valves-electronic system.

Phonic wheels and sensors on 1st and 3rd axle.

1 electrical joint 7-pole(ISO 7638) for trailer ABS(if applicable).

1 electrical joints 15-pole(ISO 12089-4091) for trailer lighting (if applicable).

Headlamp geometry corrector .

Electrical provision for outfitters.

Provision for diagnostics.

Provision for radio/cb (without speakers)

Glow plug for cold start.

On request:

170 Ah tropicalised accumulators;

Reverse alarm;

Electrically controlled main current circuit breaker.



CAB

White cab with hydraulic tipping. Built in moulding fiberglass with tubular steel armature. Tested on the most demanding off road routes. Cab suspension with guiding arms, spiral springs, double action shock absorbers, anti-roll bar and end-of-stroke pads. Internal panels completely washable and fireproof. 4-speed ventilation and heating system with air recirculation system. Collapsible first step. Electric power windows on driver and passenger doors. Beacon lights on cab roof. Driver seat with pneumatic suspension and seat belt. Passenger seat with mechanical suspension with seat belts. Tinted athermic windows. Steering wheel adjustable hight and slope with pneumatic control.

On request:

Car radio RDS, CD;

Car radio RDS, CD on the steering wheel controls;

Car radio RDS, CD, MP3, Blue Tooth technology;

Compressed air quick coupling for cab cleaning;

Roof hatch;

Air conditioning;

Centralized closing of the doors with remote control;

Metallic colour cab;

Non-metallic colour cab;

Heated and electric powered rear view mirrors;

Cab rear window;

External sun visor.



INSTRUMENTATION

Trip Computer multifunction display. Multiplex electronic system for fundamental information for the driver: average speed, consumption and general information about the main components for ideal use of the vehicle.

It also allows to carry out the daily controls on the vehicle at any moment, thus optimizing the time and energies needed for production's purposes. Dashboard and ergonomic instrument board contain the function buttons and the identification commands.

Indicator lights: engine oil low pressure, alternator charging low, main beam lights, side lights, engine warm-up, rear fog light, hazard lights, tractor turn indicators, trailer turn indicators (if applicable), rotating lights, cab lifted, axles differential locked, differential lock, front brakes air pressure low, rear brakes air pressure low, trailer brakes air pressure low (if applicable), parking brake engaged, splitter (reduction on), slow speeds (1-4/9-12), power take-off on (if applicable) air filters clogged, power steering oil level low, rear view mirrors heated (if applicable), tractor ABS, trailer ABS (if applicable), main steering circuit failure, steering auxiliary circuit failure, low ureas' level.

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